- WARNINGS AND PRECAUTIONS -HIGHLIGHTS OF PRESCRIBING INFORMATION These highlights do not include all the information needed to us GEMCITABINE FOR INJECTION, USP safely and effectively. See fu prescribing information for GEMCITABINE FOR INJECTION, USP. Myelosuppression: Monitor for myelosuppression prior to each cycle and reduce or withhold dose for severe myelosuppression. (5.2, 5.7) Pulmonary Toxicity and Respiratory Failure: Discontinue gemcitabine for unexplained dyspnea or other evidence of severe pulmonary toxicity. (5.3) GEMCITABINE for injection, USP, for intravenous use Initial U.S. Approval: 1996 Warnings and Precautions, 5/2019 Hemolytic Uremic Syndrome (5.4) ------ INDICATIONS AND USAGE ----Hepatic Toxicity: Monitor hepatic function prior to initiation and during treatment. Discontinue gemcitabine for severe hepatic toxicity. (5.5) Embryo-Fetal Toxicity: Can cause fetal harm. Advise females and males of reproductive potential to use effective contraception. (5.6, 8.1) Gemcitabine for Injection is a nucleoside metabolic inhibitor indicated: in combination with carboplatin, for the treatment of advanced ovariar cancer that has relapsed at least 6 months after completion of platinum based therapy. (1.1 ation with paclitaxel, for first-line treatment of metastation breast cancer after failure of prior anthracycline-containing adjuvant chemotherapy, unless anthracyclines were clinically contraindicated. mbination with cisplatin, for the treatment of non-small cell lung cancer. (1.3) as a single agent for the treatment of pancreatic cancer. (1.4) gemcitabine. (5.9) ADVERSE REACTIONS — ------ DOSAGE AND ADMINISTRATION -----Gemcitabine for Injection is for intravenous use only. • Ovarian Cancer: 1,000 mg/m² over 30 minutes on Days 1 and 8 of each 21 downed 0/21 downed Ovarian Carlosin, 1,000 mg, 1,200 mg/m² over 30 minutes on Days 1 and 8 of each Breast Cancer: 1,250 mg/m² over 30 minutes on Days 1 and 8 of each Breast Cancer: 1,250 mg/m² over 30 minutes on Days 1 and 8 of each 21-day cycle (2.2) Non-Small Ceil Lung Cancer: 1,000 mg/m² over 30 minutes on Days 1, 8, and 15 of each 28-day cycle or 1,250 mg/m² over 30 minutes on Days 1 and 8 of each 21-day cycle. (2.3) Pancreatic Cancer: 1,000 mg/m² over 30 minutes once weekly for the first 7 weeks, then one week rest, then once weekly for 3 weeks of each 28-day cycle. (2.4) To report SUSPECTED ADVERSE REACTIONS, contact Fresenius Kabi USA, LLC at 1-800-551-7176 or FDA at 1-800-FDA-1088 or www.fda.gov/medwatch Lactation: Advise not to breastfeed. (8.2) ------ DOSAGE FORMS AND STRENGTHS For injection: 200 mg, 1 g or 2 g lyophilized powder in single-dose vials for reconstitution. (3) See 17 for PATIENT COUNSELING INFORMATION ----- CONTRAINDICATIONS -----Patients with a known hypersensitivity to gemcitabine. (4) 8 USE IN SPECIFIC POPULATIONS FULL PRESCRIBING INFORMATION: CONTENTS* 1 INDICATIONS AND USAGE Pregnancy Lactation Ovarian Cance Breast Cancer emales and Males of Reproductive Potentia Pediatric Use Geriatric Use Gender Non-Small Cell Lung Cancer Pancreatic Cance 2 DOSAGE AND ADMINISTRATION 10 OVERDOSAGE Ovarian Cancer Breast Cancer Non-Small Cell Lung Cancer 11 DESCRIPTION 12 CLINICAL PHARMACOLOGY 12.1 Mechanism of Action 12.3 Pharmacokinetics r ancreauc cancer Dosage Modifications for Non-Hematologic Adverse Reactions Preparation 13 NONCLINICAL TOXICOLOGY 3 DOSAGE FORMS AND STRENGTHS

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- 1 INDICATIONS AND USAGE
- 1.1 Ovarian Cancer ncitabine for Injection in combination with carboplatin is indicated for the treatment of patients with advanced ovarian cancer that has relapsed at least 6 months after completion of platinum-based
- 1.2 Breast Cancer tabine for Injection in combination with paclitaxel is indicated for the first-line treatment of patients with metastatic breast cancer after failure of prior anthracycline-containing adjuvant chemotherapy, unless anthracyclines were clinically contraindicated.
- Non-Small Cell Lung Cancer Gemcitabine for Injection in combination with cisplatin is indicated for the first-line treatment of patients with inoperable, locally advanced (Stage IIIA or IIIB) or metastatic (Stage IV) non-small cell lung cancer (NSCLC).
- 1.4 Pancreatic Cancer emcitabine for Injection is indicated as first-line treatment for patients with locally advanced (nonresectable Stage II or Stage III) or metastatic (Stage IV) adenocarcinoma of the pancreas. Gemcitabine for Injection is indicated for patients previously treated with fluorouracil
- 2 DOSAGE AND ADMINISTRATION 2.1 Ovarian Cancer

451258E /Revised: September 2019

Gemcitabine

for Injection, USP

Recommended Dose and Schedule The recommended dosage of Gemcitabine for Injection is 1,000 mg/m² intravenously over 30 minutes on Days 1 and 8 of each 21-day cycle in combination with carboplatin AUC 4 administered intravenously on Day 1 after Gemcitabine for Injection administration. Refer to carbo-platin prescribing information for additional information.

Dosage Modifications Recommended Gemcitabine for Injection dosage modifications for myelosuppression are described in Tables 1 and 2 [see Warn-ings and Precautions (5.2)]. Refer to the recommended dosage difications for non-hematologic adverse reactions [see Dosage and Administration (2.5)].

Dosage Modification

Table 1: Recommended Dosage Modifications for Gemcitabine for Injection for Myelosuppression on Day of Treatment in Ovarian Cancer Platelet Count

Absolute Neutrophil Count (x 10⁶/L)

			(x 1	10 ⁶ /L)	
Day 1	Greater than or equal to 1,500	And	tha equ	eater an or Jal to),000	None
	Less than 1,500	Or		s than),000	Delay Treatment Cycle
Day 8	Greater than or equal to 1,500	And	tha equ	eater an or Jal to),000	None
	1,000 to 1,499	Or)00 to ,999	50% of full dose
	Less than 1,000	Or		s than .000	Hold
				,	
able 2: Re njection for	commended Dosage Myelosuppression ir	Modifie Previo	cation us Cy	ns for	Gemcitabine fo Ovarian Cance
Table 2: Re njection for Occurrence	commended Dosage Myelosuppression ir Myelosuppression Treatment Cy	Previo	catior us Cy	ns for (/cle in	Gemcitabine fo Ovarian Cance Je Modification
njection for	Myelosuppression in Myelosuppression	n During cle unt less t han 5 day unt less t han 3 day	han ys or han ys or L or	ns for (/cle in Dosag Perma Gemci	Ovarian Cance Je Modification nently reduce tabine for Injection g/m ² on

2.2 Breast Cancer Recommended Dose and Schedule

<u>Hecommended Dose and Schedule</u> The recommended dosage of Gemcitabine for Injection is 1,250 mg/m² intravenously over 30 minutes on Days 1 and 8 of each 21-day cycle in combination with paclitaxel 175 mg/m² administered as a 3-hour intravenous infusion on Day 1 before Gemcitabine for Injection administration. Refer to paclitaxel prescribing information for additional information.

Dosage Modifications Recommended Gemcitabine for Injection dosage modifications for myelosuppression are described in Table 3 [see Warnings and Precautions (5.2)]. Refer to the recommended dosage modifications for non-hematologic adverse reactions [see Dosage and Administration (2.5)].

Table 3: Recommended Dosage Modifications for Gemcitabine for Injection for Myelosuppression on Day of

Treatment in Breast Cancer					
Treatment Day	Absolute Neutrophil Count (x 10 ⁶ /L)		Platelet Count (x 10 ⁶ /L)	Dosage Modification	
Day 1	Greater than or equal to 1,500	And	Greater than or equal to 100,000	None	
	Less than 1,500	Or	Less than 100,000	Hold	

· Schedule-Dependent Toxicity: Increased toxicity with infusion time greater than 60 minutes or dosing more frequently than once weekly. (5.1)

- Hemolytic Uremic Syndrome (HUS): Monitor renal function prior to initia tion and during treatment. Discontinue gemcitabine for HUS or severe renal impairment. (5.4)
- Exacerbation of Radiation Therapy Toxicity: May cause severe and life-threatening toxicity when administered during or within 7 days of radiation therapy. (5.7)
- Capillary Leak Syndrome: Discontinue gemcitabine. (5.8)
 Posterior Reversible Encephalopathy Syndrome (PRES): Discontinue

The most common adverse reactions for the single agent (>20%) are nausea/vomiting, anemia, increased aspartate aminotransferase (AST), increased alanine aminotransferase (ALT), neutropenia, increased alkaline phosphatase, proteinuria, fever, hematuria, rash, thrombocytopenia, dyspnea, and edema. (6.1)

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* Sections or subsections omitted from the full prescribing information are not listed

Table 3: Recommended Dosage Modifications for mcitabine for Injection for Myelosuppression on Day of

Treatment in Breast Cancer (Cont'd.)					
Treatment Day	Absolute Neutrophil Count (x 10 ⁶ /L)		Platelet Count (x 10 ⁶ /L)	Dosage Modification	
Day 8	Greater than or equal to 1,200	And	Greater than 75,000	None	
	1,000 to 1,199	Or	50,000 to 75,000	75% of full dose	
	700 to 999	And	Greater than or equal to 50,000	50% of full dose	
	Less than 700	Or	Less than 50,000	Hold	

Non-Small Cell Lung Cancer 2.3 Recommended Dose and Schedule 28-day schedule

The recommended dosage of Gemcitabine for Injection is 1,000 mg/m² intravenously over 30 minutes on Days 1, 8, and 15 of each 28-day cycle in combination with cisplatin 100 mg/m² administered intra-venously on Day 1 after Gemcitabine for Injection administration. 21-day schedule

The recommended dosage of Gemcitabine for Injection is 1,250 mg/m² intravenously over 30 minutes on Days 1 and 8 of each 21-day cycle in combination with cisplatin 100 mg/m² administered intravenously on Day 1 after Gemcitabine for Injection administration. Refer to cisplatin prescribing information for additional information.

Dosage Modifications Recommended dosage modifications for Gemcitabine for Injection myelosuppression are described in Table 4 (see Warnings and Precautions (5.2)). Refer to the recommended dosage modifications for non-hematologic adverse reactions (see Dosage and Administra-tion (2.6). tion (2.5)].

2.4 Pancreatic Cancer

Recommended Dose and Schedule The recommended dosage of Gemcitabine for Injection is 1,000 mg/m² intravenously over 30 minutes. The recommended treatment obsolutions of fillowers weeks 1 to 8: weekly dosing for the first 7 weeks followed by one

week rest. After week 8: weekly dosing on Days 1, 8, and 15 of each 28-day Dosage Modifications

nmended dosage modifications for Gemcitabine for Injection for myelosuppression are described in Table 4 [see Warnings and Precautions (5.2)]. Refer to the recommended dosage modifica-tions for non-hematologic adverse reactions [see Dosage and Administration (2.5)] ninistration (2.5)]

Table 4: Recommended Dosage Modifications for Gemcitabine for Injection for Myelosuppression in Pancreatic Cancer and Non-Small Cell Lung Cancer

Non-Small Cell Lung Cancer				
Absolute Neutrophil Count (x 10 ⁶ /L)		Platelet Count (x 10 ⁶ /L)	Dosage Modification	
Greater than or equal to 1,000	And	Greater than or equal to 100,000	None	
500 to 999	Or	50,000 to 99,999	75 % of full dose	
Less than 500	Or	Less than 50,000	Hold	

- 2.5 Dosage Modifications for Non-Hematologic Adverse Reactions Permanently discontinue Gemcitabine for Injection for any of th ained dyspnea or evidence of severe pulmonary toxicity
 - Unexplained dyspnea or evidence of severe pulmonary toxicity (see Warnings and Precautions (5.3)] Hemolyticuremic syndrome (HUS) or severe renal impairment (see Warnings and Precautions (5.4)) Severe hepatic toxicity [see Warnings and Precautions (5.5)] Capillary leak syndrome (CLS) [see Warnings and Precautions (5.8)]

 - (0.0) Posterior reversible encephalopathy syndrome (PRES) [see Warnings and Precautions (5.9)]
 - Withhold Gemcitabine for Injection or reduce dose by 50% for other Trade 3 or 4 non-hematological adverse reactions until resolved. No dose modifications are recommended for alopecia, nausea, or

2.6 Preparation

- Gemcitabine for Injection vials contain no antimicrobial preserva-
- Gemcitabine for Injection vials contain no antimicrobial preservatives and are intended for single use only.
 Gemcitabine for Injection is a cytotoxic drug. Follow applicable special handling and disposal procedures.¹
 Exercise caution and wear gloves when preparing Gemcitabine for Injection solutions. Immediately wash the skin thoroughly or rinse the mucosa with copious amounts of water if Gemcitabine for Injection contacts the skin or mucus membranes. Death has occurred in animal studies due to dermal absorption.
 Reconstitute the 200 mg vial with 5 mL 1 g vial with 25 mL and 2 g vial with 50 mL of 0.9% Sodium Chloride Injection, USP to yield a gemcitabine concentration of 38 mg/mL. Reconstituted Gemcitabine for Injection is a clear, colorless to light straw-colored solution.
- Visually inspect reconstituted product for particulate matter and discoloration. Discard if particulate matter or discoloration is Withdraw the calculated dose from the vial and discard any
- unused portion. Prior to administration, dilute the reconstituted solution with 0.9% Sodium Chloride Injection, USP to a minimum final concen-tration of at least 0.1 mg/mL.

 Store Gemcitabine for Injection solutions (reconstituted and diluted) at controlled room temperature of 20°C to 25°C (68°F to 77°F). Do not refrigerate as crystallization can occur. Discard Gemcitabine for Injection solutions if not used within 24 hours after Generation and a second second

DOSAGE FORMS AND STRENGTHS

- For injection: 200 mg gemcitabine, 1 g gemcitabine or 2 g gemcitabine as a sterile white to off-white lyophilized powder in a single-dose vial CONTRAINDICATIONS
- Gemcitabine for Injection is contraindicated in patients with a known hypersensitivity to gemcitabine. Reactions include anaphylaxis [see Adverse Reactions (6.1)].
- WARNINGS AND PRECAUTIONS

 Schedule-Dependent Toxicity
 Schedule-Dependent Toxicity
 In clinical trials evaluating the maximum tolerated dose of gemcitabine, prolongation of the infusion time beyond 60 minutes or more frequent than weekly dosing resulted in an increased inci-dence of clinically significant hypotension, severe flu-like symptoms, myelosuppression, and asthenia. The half-life of gemcitabine is influenced by the length of the infusion (see Clinical Pharmacology (12.3)). Refer to the recommended gemcitabine dosage (see Dosage (12.3)]. Refer to the recommended gemcitabine dosage [see Dosage and Administration (2.1, 2.2, 2.3, 2.4)].

Myelosuppression Myelosuppression manifested by neutropenia, thrombocyto

and anemia occurs with gemcitabine as a single agent and the risks are increased when gemcitabine is combined with other cytotoxic drugs. In clinical trials, Grade 3-4 neutropenia, anemia, and throm-bocytopenia occurred in 25%, 8%, and 5%, respectively of the 979 patients who received single agent gemcitable. The frequen-cies of Grade 3-4 neutropenia, anemia, and thrombocytopenia varied from 48% to 71%, 8% to 28%, and 5% to 55%, respectively, in patients receiving gemcitabine in combination with another drug Isee Adverse Reactions (6.1)].

- Prior to each dose of gemcitabine, obtain a complete blood count (CBC) with a differential and a platelet count. Modify the dosage as recommended [see Dosage and Administration (2.1, 2.2, 2.3, 2.4)].
- 5.3 Pulmonary Toxicity and Respiratory Failure
 Pulmonary toxicity, including interstitial pneumonitis, pulmonary
 fibrosis, pulmonary edema, and adult respiratory distress syndrome
 (ARDS), has been reported. In some cases, these pulmonary events
 can lead to fatal respiratory failure despite the discontinuation of
 therapy. The onset of pulmonary symptoms may occur up to 2 weeks
 after the last dose of gemcitabine [see Adverse Reactions (6.1,
 6.2)]. Permanently discontinue gemcitabine in patients who develop
 unexplained dyspnea, with or without bronchospasm, or evidence
 of severe nulmonary toxicity. of severe pulmonary toxicity

5.4 Hemolytic Uremic Syndrome Hemolytic uremic Syndrome (HUS), including fatalities from renal failure or the requirement for dialysis, can occur with gemcitabine. In clinical trials, HUS occurred in 0.25% of 2429 patients. Most fatal cases of renal failure were due to HUS (see Adverse Reactions (6.1)). Serious cases of thrombotic microangiopathy other than HUS have been reported with gemcitabine [see Adverse Reactions (6.2)].

Assess renal function prior to initiation of gemcitabine and periodically during treatment. Consider the diagnosis of HUS in patients who develop anemia with evidence of microangiopathic hemolysis; increased bilirubin or LDH; reticulocytosis; severe thrombocytopenia; or renal failure (increased serum creatinine or BUN). Permanently discontinue gemcitabine in patients with HUS or severe renal impair-ment. Renal failure may not be reversible even with the discontinuation of therapy

 5.5 Hepatic Toxicity
 Drug-induced liver injury, including liver failure and death, has been reported in patients receiving gemcitabine alone or with other potentially hepatotoxic drugs [see Adverse Reactions (6.1, 6.2)]. Administration of gemcitabine in patients with concurrent liver metastases or a pre-existing medical history of hepatitis, alcoholism, or liver cirrhosis can lead to exacerbation of the underlying hepatic insufficiency. Assess hepatic function prior to initiation of gemcitabine and periodically during treatment. Permanently discontinue gemcitabine in patients who develop severe henatic toxicity
 n patients who develop severe hepatic toxicity

5.6 Embryo-Fetal Toxicity Based on animal data and its mechanism of action, gemcitabine

- Based on animal data and its mechanism of action, gemcitabine can cause fetal harm when administered to a pregnant woman. Gemcitabine was teratogenic, embryotoxic, and fetotoxic in mice and rabbits. Advise pregnant women of the potential risk to a fetus. Advise females of reproductive potential to use effective contracep-tion during treatment with gemcitabine and for 6 months after the final dose. Advise mele patients with female partners of reproduc-tive potential to use effective contraception during treatment with gemcitabine and for 3 months following the final dose [see Use in Specific Populations (8.1, 8.3)].
- 5.7 Exacerbation of Radiation Therapy Toxicity Gemcitabine is not recommended for use in combination with radiation therapy.

Concurrent (given together or ≤ 7 days apart) Life-threatening mucositis, especially esophagitis and pneumonitis occurred in a trial in which gemcitabine was administered at a dose of 1,000 mg/m² to patients with non-small cell lung cancer for up to 6 consecutive weeks concurrently with thoracic radiation.

Non-concurrent (given >7 days apart) Excessive toxicity has not been observed when gemcitabine is administered more than 7 days before or after radiation. Radiation recall has been reported in patients who received gemcitabine after

5.8 Capillary Leak Syndrome Capillary leak syndrome (CLS) with severe consequences has been reported in patients receiving gemcitabine as a single agent or in combination with other chemotherapeutic agents [see Adverse Reac-tions (6.2)]. Permanently discontinue gemcitabine if CLS develops divisor therapeut

Posterior Reversible Encephalopathy Syndrome Posterior reversible encephalopathy Syndrome (PRES) has been reported in patients receiving gemcitabine as a single agent or in combination with other chemotherapeutic agents [see Adverse Reactions (6.2)]. PRES can present with headache, seizure, lethargy, hypertension, confusion, blindness, and other visual and neurologic disturbances. Confirm the diagnosis of PRES with magnetic reso-nance imaging (MRI). Permanently discontinue gemcitabine if PRES develops during therapy.

ADVERSE REACTIONS

syndrome, and edema.

following Table 6.

Adverse Reactions^b

ausea and Vomiting

Dyspnea

Alopecia

Paresthesias

rrhea

emorrhage

- The following clinically significant adverse reactions are described elsewhere in the labeling: Hypersensitivity [see Contraindications (4)] Schedule-Dependent Toxicity [see Warnings and Precautions (5.2)] Myelosuppression [see Warnings and Precautions (5.2)] Pulmonary Toxicity and Respiratory Failure [see Warnings and Precautions (5.3)] Hemolutic Litemic Subdamer [sec Warnings and Precautions (5.3)]
- Hereduluoris (5.3) Hemolytic Uremic Syndrome [see Warnings and Precautions (5.4)] Hepatic Toxicity [see Warnings and Precautions (5.5)] Exacerbation of Radiation Therapy Toxicity [see Warnings and Precautions (5.7)]
- Exacerbation of recallance in the Precautions (5.7)] Precautions (5.7)] Capillary Leak Syndrome [see Warnings and Precautions (5.8)] Posterior Reversible Encephalopathy Syndrome [see Warnings
- and Precautions (5.9)] Clinical Trials Experience 6.1 Because clinical trials are conducted under widely varying conditions, adverse reaction rates observed in the clinical trials of a drug cannot be directly compared to rates in the clinical trials of another drug and may not reflect the rates observed in practice.

Single Agent Single Agent The data described below reflect exposure to gemcitabine as a single agent administered at doses between 800 mg/m² to 1,250 mg/m² intravenously over 30 minutes once weekly in 979 patients with various malignancies. The most common (\geq 20%) adverse reactions of single agent gemcitabine are nausea/vomiting, anemia, increased alanine aminotransferase (ALT), increased aspartate aminotransferase (AST), neutropenia, increased alkaline phospha-tase, proteinuria, fever, hematuria, rash, thrombocytopenia, dysphea, and edema. The most common (≥5%) Grade 3 or 4 adverse reactions were neutropenia, nausea/vomiting, increased ALT, increased alka-line phosphatase, anemia, increased AST, and thrombocytopenia. Approximately 10% of the 979 patients discontinued gemcitabine due to adverse reactions. Adverse reactions resulting in discontinuation of gemcitabine in 2% of 979 patients were cardiovascular adverse reac-tions (myocardial infarction, cerebrovascular accident, arrhythmia, and hypertension) and adverse reactions resulting in discontinuation of gemcitabine in <1% of 979 patients were anemia, thrombocyto-penia, hepatic dysfunction, renal dysfunction, nausea/vomiting, fever, tions of single agent gemcitabine are nausea/vomiting, anemia,

penia, hepatic dysfunction, renal dysfunction, nausea/vomiting, fever, rash, dyspnea, hemorrhage, infection, stomatitis, somnolence, flu-like

Tables 5 and 6 present the incidence of selected adverse reac-

tions and laboratory abnormalities reported in patients with various malignancies receiving single agent gemcitabine across 5 clinical trials. Additional clinically significant adverse reactions are provided

Gemcitabinec

All Grades Grade 3 Grade 4 (%)

13

<1

<1

0

2

30 <1

23 3

19 1

<1

16 1 <1

 15
 <1</th>
 0

 11
 <1</td>
 0

<1

 11
 <1</th>
 <1</th>

 10
 <1</td>
 0

Table 5: Selected Adverse Reactions Occurring in ≥10% of Patients Receiving Single Agent Gemcitabine^a

69

Grade based on criteria from the World Health Organization (WHO). For approximately 60% of patients, non-laboratory adverse reactions were graded only if assessed to be possibly drug-related. N=699-974; all patients with laboratory or non-laboratory data.

Laboratory Abnormality ^b	(c	
	All Grades (%)	Grade 3 (%)	Grade 4 (%)
Hematologic			
Anemia	68	7	1
Neutropenia	63	19	6
Thrombocytopenia	24	4	1
Hepatic			
Increased ALT	68	8	2
Increased AST	67	6	2
Increased Alkaline Phosphatase	55	7	2
Hyperbilirubinemia	13	2	<1
Renal			
Proteinuria	45	<1	0
Hematuria	35	<1	0
Increased BUN	16	0	0
Increased Creatinine	8	<1	0

^cN=699-974; all patients with laboratory or non-laboratory data

Additional adverse reactions include the following:
Transfusion requirements: Red blood cell transfusions (19%); platelet transfusions (<1%)
Edema: Edema (13%), peripheral edema (20%), generalized edema (<1%)
Flu-like symptoms: Fever, asthenia, anorexia, headache, cough, chills, myalgia, asthenia insomnia, rhinitis, sweating and/or malaise (19%)
Infection: Sepsis (<1%)
Extravasation: Injection-site reactions (4%)
Allergic: Bronchospasm (<2%); anaphylactoid reactions Overaina Cancer

Tables 7 and 8 present the incidence of selected adverse reactions and laboratory abnormalities, occurring in ≥ 10% of gemcitabine-treated patients and at a higher incidence in the gemcitabine with carboplatin arm, reported in a randomized trial (Study 1) of gemcitabine with carboplatin (n=175) compared to carboplatin alone (n=174) for the second-line treatment of ovarian cancer in women with disease that had relapsed more than 6 months following first-line platinum-based chemotherapy (see *Clinical Studies* (14.1)). Additional clinically significant adverse reactions, occurring in < 10% of patients, are provided following Table 8.

The proportion of patients with dose adjustments for carboplatin (1.8% versus 3.8%), doses of carboplatin omitted (0.2% versus 0) and discontinuing treatment for adverse reactions (11% versus 10%), were similar between arms. Dose adjustment for gemcitabine occurred in 10% of patients and gemcitabine dose was omitted in 14% of patients in the gemcitabine/carboplatin arm.

Table 7: Adverse Reactions Occurring in >10% of Patients Receiving Gemcitabine with Carboplatin and at Higher Incidence

Adverse Reactions ^b	Gemcitabir	Gemcitabine/Carboplatin (N=175)			
	All Grades (%)	Grade 3 (%)	Grade 4 (%)		
Nausea	69	6	0		
Alopecia	49	0	0		
Vomiting	46	6	0		
Constipation	42	6	1		
Fatigue	40	3	<1		
Diarrhea	25	3	0		
Stomatitis/Pharyngitis	22	<1	0		
Adverse Reactions ^b	Carl	ooplatin (N=	174)		
	All Grades (%)	Grade 3 (%)	Grade 4 (%)		
Nausea	61	3	0		
Alopecia	17	0	0		
Vomiting	36	2	<1		
Constipation	37	3	0		
Fatigue	32	5	0		
Diarrhea	14	<1	0		
Stomatitis/Pharyngitis	13	0	0		

^a Grade based on National Cancer Institute CTC Version 2.0. ^b Regardless of causality.

Table 8: Laboratory Abnormalities Occurring in Patients Receiving	
Gemcitabine with Carboplatin and at Higher Incidence than in	
Patients Receiving Single Agent Carboplatin [Between Arm	

Laboratory Abnormality ^b	Gemcitabine/Carboplatin (N=17		
	All Grades (%)	Grade 3 (%)	Grade 4 (%)
Hematologic			
Neutropenia	90	42	29
Anemia	86	22	6
Thrombocytopenia	78	30	5
RBC Transfusions ^c	38	-	-
Platelet Transfusions ^c	9	-	-
Laboratory Abnormality ^b	Car	boplatin (N=	174)
	All Grades (%)	Grade 3 (%)	Grade 4 (%)
Hematologic			
Neutropenia	58	11	1
Anemia	75	9	2
Thrombocytopenia	57	10	1
RBC Transfusions ^c	15	-	-

Grade based on National Cancer Itsuiute of Constant and Regardless of causality. Percent of patients receiving transfusions. Transfusions are not CTC-graded events. Blood transfusions included both packed red blood cells and whole blood. Hematopoietic growth factors were administered more frequently in the corrected interaction of the constraints of de based on National Cancer Institute CTC Version 2.0 the gemcitabine-containing arm: leukocyte growth factor (24% and 10%) and erythropoiesis- stimulating agent (7% and 3.9%).

The following clinically relevant Grade 3 and 4 adverse reactions occurred more frequently in the gemcitabine with carboplatin arm: dyspnea (3.4% versus 2.9%), febrile neutropenia (1.1% versus 0), hemorrhagic event (2.3% versus 1.1%), motor neuropathy (1.1% versus 0.6%), and rash/desquamation (0.6% versus 0).

Breast Cancer Tables 9 and 10 present the incidence of selected adverse reactions Tables 9 and 10 present the incidence of selected adverse reactions and laboratory abnormalities, occurring in ≥ 10% of gemcitabine-treated patients and at a higher incidence in the gemcitabine with paclitaxel arm, reported in a randomized trial (Study 2) of gemcitabine with paclitaxel (n=262) compared to paclitaxel alone (n=259) for the first-line treatment of metastatic breast cancer (MBC) in women who received anthracycline-containing chemotherapy in the adjuvant/ neo-adjuvant setting or for whom anthracyclines were contraindi-cated (see *Clinical Studies* (14.2)). Additional clinically significant adverse reactions, occurring in <10% of patients, are provided following Table 10.

The requirement for dose reduction of paclitaxel were higher for patients in the genericitabine/pacificatel arm (5% versus 2%). The number of pacificatel doses omitted (<1%), the proportion of patients discontinuing treatment for adverse reactions (7% versus 5%) and the number of treatment-related deaths (1 patient in each arm) were discipated by the technological deaths (1 patient in each arm) were imilar between the two arms

Table 9: Selected Adverse Reactions Occurring in Patients Receiving Gemcitabine with Paclitaxel and at Higher Incidence than in Patients Receiving Single Agent Paclitaxel [Between Arm Difference of 25% (All Grades) or 25% (Grades 201) in Study 28

or ≥2% (Grades 3-4)] in Study 2 ^a						
Adverse Reactions ^b	Gemcitabi	Gemcitabine /Paclitaxel (N=262)				
	All Grades (%)	Grade 3 (%)	Grade 4 (%)			
Alopecia	90	14	4			
Neuropathy-Sensory	64	5	<1			
Nausea	50	1	0			
Fatigue	40	6	<1			
Vomiting	29	2	0			
Diarrhea	20	3	0			
Anorexia	17	0	0			
Neuropathy-Motor	15	2	<1			
Stomatitis/Pharyngitis	13	1	<1			
Fever	13	<1	0			
Rash/Desquamation	11	<1	<1			
Febrile Neutropenia	6	5	<1			

Table 9: Selected Adverse Reactions Occurring in Patients Receiving Gemcitabine with Paclitaxel and at Higher

[Between Arm Differ	ence of ≥5% (All Grades) or -4)] in Study 2ª (Cont'd)

Adverse Reactions ^b	Paclitaxel (N=259)				
	All Grades(%)	Grade 3 (%)	Grade 4 (%)		
Alopecia	92	19	3		
Neuropathy-Sensory	58	3	0		
Nausea	31	2	0		
Fatigue	28	1	<1		
Vomiting	15	2	0		
Diarrhea	13	2	0		
Anorexia	12	<1	0		
Neuropathy-Motor	10	<1	0		
Stomatitis/Pharyngitis	8	<1	0		
Fever	3	0	0		
Rash/Desquamation	5	0	0		
Febrile Neutropenia	2	1	0		
Grade based on National Cancer Ins Non-laboratory events were graded			ua-related.		

Table 10: Selected Laboratory Abnormalities Occurring in > 10% of Patients Receiving Gemcitabine with Paciltaxel and at a Higher Incidence than Patients Receiving Single Agent Paciltaxel [Between Arm Difference of ≥5% (All Grades) or ≥2% (Grades 3-4)] in Study 2^a

aboratory Abnormality ^b	Gemcitabine/Paclitaxel (N=262)			
	All Grades (%)	Grade 3 (%)	Grade 4 (%)	
ematologic				
nemia	69	6	1	
eutropenia	69	31	17	
nrombocytopenia	26	5	<1	
epatobiliary				
creased ALT	18	5	<1	
creased AST	16	2	0	
aboratory Abnormality ^b	Pa	clitaxel (N=2	59)	
	All Grades (%)	Grade 3 (%)	Grade 4 (%)	
ematologic				
nemia	51	3	<1	
eutropenia	31	4	7	
nrombocytopenia	7	<1	<1	
epatobiliary				
creased ALT	6	<1	0	
		<1	0	

Ne

Clinically relevant Grade 3 or 4 dyspnea occurred with a higher incidence in the gemcitabine w paclitaxel arm (1.9% versus 0). abine with paclitaxel arm compared with the

Non-Small Cell Lung Cancer Tables 11 and 12 presents the incidence of selected adverse reactions and laboratory abnormalities occurring in ≥10% of gemcitabine-treated patients and at a higher incidence in the gemcitabine with cisplatin arm, reported in a randomized trial (Study 3) of gemcitabine with cisplatin (n=260) administered in 28-day cycles as compared to cisplatin alone (n=262) in patients receiving first-line treatment for locally advanced or metastatic NSCLC [see Clinical Studies (14.3)]. Iocally advanced or metastatic NSCLC [see Clinical Studies (14.3)]. Patients randomized to gemcitabine with cisplatin received a median of 4 cycles of treatment and those randomized to cisplatin alone received a median of 2 cycles of treatment. In this trial, the require-ment for dose adjustments (>90% versus 16%), discontinuation of treatment for adverse reactions (15% versus 8%), and the proportion of patients hospitalized (36% versus 23%) were all higher for patients receiving gemcitabine with cisplatin compared to those receiving cisplatin alone. The incidence of febrile neutropenia (3% versus <1%), sepsis (4% versus 1%), Grade 3 cardiac dysrhythmias (3% versus <1%) were all higher in the gemcitabine with cisplatin arm compared to the cisplatin alone arm. The two-drug combination was more myelosuppressive with 4 (1.5%) possibly treatment-related deaths, including 3 resulting from myelosuppression with infection and one case of renal failure associated with pancytopenia and infec-tion. No deaths due to treatment were reported on the cisplatin arm. ion. No deaths due to treatment were reported on the cisplatin arr

Table 11: Selected Adverse Reactions Occurring in ≥10% of Patients Receiving Gemcitabine with Cisplatin and at Higher Incidence than in Patients Receiving Single Agent Cisplatin [Between Arm Difference of ≥5% (All Grades) or ≥2% (Grades 3-4)) in Study 3^a

Adverse Reactions ^b	se Reactions ^b Gemcitabine/Cisplatin ^c		latin ^c
	All Grades (%)	Grade 3 (%)	Grade 4 (%)
Nausea	93	25	2
Vomiting	78	11	12
Alopecia	53	1	0
Neuro Motor	35	12	0
Diarrhea	24	2	2
Neuro Sensory	23	1	0
Infection	18	3	2
Fever	16	0	0
Neuro Cortical	16	3	1
Neuro Mood	16	1	0
Local	15	0	0
Neuro Headache	14	0	0
Stomatitis	14	1	0
Hemorrhage	14	1	0
Hypotension	12	1	0
Rash	11	0	0
Adverse Reactions ^b	Cisplati		d
	All Grades (%)	Grade 3 (%)	Grade 4 (%)
Nausea	87	20	<1
Vomiting	71	10	9
Alopecia	33	0	0
Neuro Motor	15	3	0
Diarrhea	13	0	0
Neuro Sensory	18	1	0
Infection	12	1	0
Fever	5	0	0
Neuro Cortical	9	1	0
Neuro Mood			
	10	1	0
Local	10 6	1	0
Local Neuro Headache			-
	6	0	0
Neuro Headache	6 7	0	0
Neuro Headache Stomatitis	6 7 5	0 0 1	0 0 0

NOn-laboratory events were graded only in assessed to be possibly and reader that N=217-253; all Gernottabine/cisplatin patients with laboratory or non-laboratory data N=213-248; all cisplatin patients with laboratory or non-laboratory data Table 12: Selected Laboratory Abnormalities Occurring in >10% of Patients Receiving Gemcitabine with Cisplatin and at Higher Incidence than in Patients Receiving Single Agent Cisplatin [Between Arm

Difference of ≥5% (All Grades) or ≥2% (Grades 3-4)] in Study 3 ^a				
Laboratory Abnormality ^b	Gemcitabine/Cisplatin ^c			
	All Grados	Grada 2	Grado 4	

	All Grades (%)	Grade 3 (%)	Grade 4 (%)
Hematologic			
Anemia	89	22	3
Thrombocytopenia	85	25	25
Neutropenia	79	22	35
Lymphopenia	75	25	18
RBC Transfusions ^e	39	-	-
Platelet Transfusions ^e	21	-	-
Hepatic			
Increased Transaminases	22	2	1
Increased Alkaline Phosphatase	19	1	0
Renal			
Elevated creatinine	38	4	<1
Proteinuria	23	0	0
Hematuria	15	0	0
Other Laboratory			
Hyperglycemia	30	4	0
Hypomagnesemia	30	4	3
Hypocalcemia	18	2	0

Table 12: Selected Laboratory Abnormalities Occurring in >10% of Patients Receiving Gemcitabine with Cisplatin and at Higher Incidence than in Patients Receiving Single Agent Cisplatin [Between Arm Difference of ≥5% (All Grades) or ≥2% (Grades 3-4)] in Study 3° (Cont'd)

Cisplatind

Laboratory Abnormality^b

	All Grades (%)	Grade 3 (%)	Grade 4 (%)
Hematologic			
Anemia	67	6	1
Thrombocytopenia	13	3	1
Neutropenia	20	3	1
Lymphopenia	51	12	5
RBC Transfusions ^e	13	-	-
Platelet Transfusions ^e	<1	-	-
Hepatic			
Increased Transaminases	10	1	0
Increased Alkaline Phosphatase	13	0	0
Renal			
Elevated creatinine	31	2	<1
Proteinuria	18	0	0
Hematuria	13	0	0
Other Laboratory			
Hyperglycemia	23	3	0
Hypomagnesemia	17	2	0
Hypocalcemia	7	0	<1
Grade based on National Cancer In	stitute CTC.		

¹ Regardless of causality. N=217-253: all gemcitabine plus cisplatin patients with laboratory or non-laboratory data ¹N=213-248; all cisplatin patients with laboratory or non-laboratory data ¹ Percent of patients receiving transfusions. Percent transfusions are not CTC-graded constant.

Tables 13 and 14 present the incidence of selected adverse reactions radius 15 and 14 present the incidence of selected adverse reactions and laboratory abnormalities occurring in 2 10% of gencitabine-treated patients and at a higher incidence in the gencitabine with cisplatin arm, reported in a randomized trial (Study 4) of gencitabine with cisplatin (n=69) administered in 21-day cycles as compared to etoposide with cisplatin (n=66) in patients receiving first-line treat-ment for locally advanced or metastatic NSCLC *[see Clinical Studies* (14.3)]. Additional clinically significant adverse reactions are provided following Table 14.

Patients in the gemcitabine/cisplatin (GC) arm received a median of 5 cycles and those in the etoposide/cisplatin (EC) arm received a median of 4 cycles. The majority of patients receiving more than one cycle of treatment required dose adjustments; 81% in the GC arm and 68% in the EC arm. The incidence of hospitalizations for adverse reactions was 22% in the GC arm and 27% in the EC arm. The proportion of patients who discontinued treatment for adverse reactions was higher in the GC arm (14% versus 8%). The proportion of patients who were hospitalized for febrile neutropenia was lower in the GC arm (7% versus 12%). There was one death attributed to treatment, a patient with febrile neutropenia and renal failure, which occurred in the GC arm.

 Table 13: Selected Adverse Reactions in Patients Receiving Gemcitabine with Cisplatin in Study 4ª

Adverse Reactions ^b	Gemcitabine/Cisplatin ^c		
	All Grades (%)	Grade 3 (%)	Grade 4 (%)
Nausea and Vomiting	96	35	4
Alopecia	77	13	0
Paresthesias	38	0	0
Infection	28	3	1
Stomatitis	20	4	0
Diarrhea	14	1	1
Edema ^e	12	-	-
Rash	10	0	0
Hemorrhage	9	0	3
Fever	6	0	0
Somnolence	3	0	0
Flu-like syndrome ^e	3	-	-
Dyspnea	1	0	1
Adverse Reactions ^b	Etop	oside/Cispla	atin ^d
	All Grades (%)	Grade 3 (%)	Grade 4 (%)

Nausea and Vomiting	86	19	7
Alopecia	92	51	0
Paresthesias	16	2	0
Infection	21	8	0
Stomatitis	18	2	0
Diarrhea	13	0	2
Edema ^e	2	-	-
Rash	3	0	0
Hemorrhage	3	0	3
Fever	3	0	0
Somnolence	3	2	0
Flu-like syndrome ^e	0	-	-
Dyspnea	3	0	0
Grade based on criteria from the WH	10		

Grade based on oriteria from the WHO. Non-laboratory events were graded only if assessed to be possibly drug-related. Pain data were not collected. N=67-69; and gemoitabine/cisplatin patients with laboratory or non-laboratory data. % IExposide/cisplatin patients with laboratory or non-laboratory data. Plu-like syndrome and edema were not graded.

Table 14: Selected Laboratory Abnormalities Occurring in Patients Receiving Gemcitabine with Cisplatin in Study 4^a

Laboratory Abnormality ^b	Gemo	Gemcitabine/Cisplatin ^c		
	All Grades (%)	Grade 3 (%)	Grade 4 (%)	
Hematologic				
Anemia	88	22	0	
Neutropenia	88	36	28	
Thrombocytopenia	81	39	16	
RBC Transfusions ^c	29	-	-	
Platelet Transfusions ^e	3	-	-	
Hepatic				
Increased Alkaline Phosphatase	16	0	0	
Increased ALT	6	0	0	
Increased AST	3	0	0	
Renal				
Hematuria	22	0	0	
Proteinuria	12	0	0	
Increased BUN	6	0	0	
Increased Creatinine	2	0	0	
Laboratory Abnormality ^b	Etop	oside/Cispl	atind	
	All Grades (%)	Grade 3 (%)	Grade 4 (%)	

	(/0)	(/0)	(/0)
Hematologic			
Anemia	77	13	2
Neutropenia	87	20	56
Thrombocytopenia	45	8	5
RBC Transfusions ^c	21	-	-
Platelet Transfusions ^e	8	-	-
Hepatic			
Increased Alkaline Phosphatase	11	0	0
Increased ALT	12	0	0
Increased AST	11	0	0
Renal			
Hematuria	10	0	0
Proteinuria	5	0	0
Increased BUN	4	0	0
Increased Creatinine	2	0	0

Grade Gased Original and the wHO.
 P Regardless of causality.
 P N=67-69; all genoritabine/cisplatin patients with laboratory or non-laboratory data.
 M=0 H=07-69; all Etoposide/cisplatin patients with laboratory or non-laboratory data.
 WHO grading scale not applicable to proportion of patients with transfusions.

The following adverse reactions have been identified during postap-proval use of gemcitabine. Because these reactions are reported

alationship to drug exposure. Blood and lymphatic system: Thrombotic microangiopathy (TMA) Cardiovascular: Congestive heart failure, myocardial infarction, arrhythmias, supraventricular arrhythmias

Vascular: Peripheral vasculitis, gangrene, capillary leak syndrome Skin: Cellulitis, pseudocellulitis, severe skin reactions, including desquamation and bullous skin eruptions Hepatic: Hepatic fallure, hepatic veno-occlusive disease Pulmonary: Interstitial pneumonitis, pulmonary fibrosis, pulmonary edema, adult respiratory distress syndrome (ARDS), pulmonary ensignobilia

eosinophilia Nervous System: Posterior reversible encephalopathy syndrome (PRES)

8 USE IN SPECIFIC POPULATIONS

Based on animal data and its mechanism of action, gemcitabine can cause fetal harm when administered to a pregnant woman [see Clinical Pharmacology (12.1)]. There are no available data on the use of gemcitabine in pregnant women. In animal reproduction studies, gemcitabine was treatogenic, embryotoxic, and fetotoxic in mice and rabbits (see Data). Advise pregnant women of the potential risk to a fetus [see Use in Special Populations (8.3)].
 In the U.S. anoral populations (8.3).

In the U.S. general population, the estimated background risk of major birth defects and miscarriages in clinically recognized pregnancies is 2-4% and 15-20% respectively.

cies is 2-4% and 15-20% respectively. Data Animal Data Gemcitabine is embryotoxic in mice. Daily dosing of gemcitabine to pregnant mice increased the incidence of fetal malformation (cleft palate, incomplete ossification) at doses of 1.5 mg/kg/day [approxi-mately 0.005 times the 1000 mg/m² clinical dose based on body surface area (BSA)]. Gemcitabine was embryotoxic and fetotoxic in rabbits. Daily dosing of gemcitabine to pregnant rabbits resulted in fetotoxicity (decreased fetal viability, reduced litter sizes, and devel-opmental delays) and increased the incidence of fetal malforma-tions (fused pulmonary artery, absence of gall bladder) at doses of 0.1 mg/kg/day (approximately 0.002 times the 1000 mg/m² clinical dose based on BSA).

8.2

Risk Summary There is no information regarding the presence of gemcitabine or its metabolites in human milk, or their effects on the breastfed infant or on milk production. Due to the potential for serious adverse reac-tions in breastfed infants from gemcitabine, advise women not to breastfeed during treatment with gemcitabine and for at least one week following the last dose.

8.3 Females and Males of Reproductive Potential

<u>Pregnancy Testing</u> Verify pregnancy status in females of reproductive potential prior to initiating gemcitabine [see Use in Specific Populations (8.1)].

Contraception Gemcitabine can cause fetal harm when administered to a pregnant woman [see Use in Specific Populations (8.1)].

Because of the potential for genotoxicity, advise females of reproduc-tive potential to use effective contraception during treatment with gemcitabine and for 6 months after the final dose of gemcitabine.

Because of the potential for genotoxicity, advise males with female partners of reproductive potential to use effective contraception during treatment with gemcitabine and for 3 months after the final dose [see Nonclinical Toxicology (13.1)]. Infertility Males

Based on animal studies, gemcitabine may impair fertility in males of reproductive potential [see Nonclinical Toxicology (13.1)]. It is not known whether these effects on fertility are reversible.

known whether these effects on fertility are reversible.
8.4 Pediatric Use
The safety and effectiveness of gemcitabine have not been established in pediatric patients. The safety and pharmacokinetics of gemcitabine were evaluated in a trial in pediatric patients with refractory leukemia. The maximum tolerated dose was 10 mg/m²/min for 360 minutes weekly for three weeks followed by a one-week rest period. The safety and activity of gemcitabine were evaluated in a trial of pediatric patients with relapsed acute lymphoblastic leukemia (22 patients) and acute myelogenous leukemia (10 patients) at a dose of 10 mg/m²/min administered over 360 minutes weekly for three weeks followed by a one-week rest period. Patients with M1 or M2 bone marrow on Day 28 who did not experience unacceptable toxicity were eligible to receive a maximum of one additional four-week course. Toxicities observed included myelosuppression, febrile neutropenia, increased serum transaminases, nausea, and rash/desquamation. No meaningful clinical activity was observed quamation. No meaningful clinical activity was obs

in this trial. 8.5 Geriatric Use In clinical studies which enrolled 979 patients with various malignan-cies who received single agent gemcitabine, no overall differences in safety were observed between patients aged 65 and older and younger patients, with the exception of a higher rate of Grade 3-4 thrombocytopenia in older patients as compared to younger patients. In a randomized trial in women with ovarian cancer (Study 1) 175 women In a randomized trial in women with ovarian cancer (Study 1), 1/5 women received gemcitabine with carboplatin, of which 29% were age 65 years or older. Similar effectiveness was observed between older and younger women. There was significantly higher Grade 3-4 neutropenia in women 65 years of age or older [see Dosage and Administration (2.1)].

Gemcitabine clearance is affected by age; however, there are no recommended dose adjustments based on patients' age [see Clinical Pharmacology (12.3)]. 8.6 Gender

- Gemcitabine clearance is decreased in females [see Clinical Pharmacology (12.3)]. In single agent studies of gemcitabine, women, especially older women, were more likely not to proceed to a subse-quent cycle and to experience Grade 3-4 neutropenia and thrombo-cytopenia [see Dosage and Administration (2.1, 2.2, 2.3, 2.4)]. 10 OVERDOSAGE
- There is no known antidote for overdoses of gemcitabine. Myelosur resistion paresthesias, and severe as were the principal toxicities seen when a single dose as high as 5,700 mg/m² was administered by intravenous infusion over 30 minutes every 2 weeks to several atients in a dose-escalation study. In the event of suspected overlose, monitor with appropriate b therapy, as necessary

11 DESCRIPTION e is a nucleoside metabolic inhibitor. Gemcitabine hydro-(β-isomer) with the following structural formula:



The empirical formula for gemcitabine hydrochloride is C₉H₁₁F₂N₃O₄ HCl. It has a molecular weight of 299.66 g/mol. Gemcitabine hydrochloride is soluble in water, slightly soluble in methanol, and practically insoluble in ethanol and polar organic

Gerncitabine for Injection, USP is a sterile white to off-white lyophi-lized powder and available as 200 mg, 1 g and 2 g single-dose vials for intravenous use only. Each 200 mg vial contains 200 mg gerncitabine (equivalent to 227.7 mg gerncitabine hydrochloride), 200 mg mannitol and 12.5 mg sodium acetate. Each 1 g vial contains 1 g gerncitabine (equivalent to 1.139 g gerncitabine hydrochloride), 1 g mannitol and 5.5 mg sodium acetate. 1 g mannitol, and 62.5 mg sodium acetate. Each 2 g vial contains 2 g gemcitabine (equivalent to 2.276 g gemcitabine hydrochloride), 2 g mannitol, and 125 mg sodium acetate. Hydrochloric acid and/or sodium hydroxide may have been added for pH adjustment.

12 CLINICAL PHARMACOLOGY 12.1 Mechanism of Action

1 Mechanism of Action Gemcitabine kills cells undergoing DNA synthesis and blocks the progression of cells through the G1/S-phase boundary. Gemcitabine is metabolized by nucleoside kinases to diphosphate (dFdCDP) and triphosphate (dFdCTP) nucleosides. Gemcitabine diphosphate inhibits ribonucleotide reductase, an enzyme responsible for cata-lyzing the reactions that generate deoxynucleoside triphosphates for DNA synthesis, resulting in reductions in deoxynucleotide concentra-tions, including dCTP. Gemcitabine triphosphate competes with dCTP for incorporation into DNA. The reduction in the intracellular concentration of dCTP by the action of the diphosphate enhances the incorporation of gemcitabine triphosphate into DNA (self-poten-tiation). After the gemcitabine uncleotide is incorporated into DNA, only one additional nucleotide is added to the growing DNA strands, which eventually results in the initiation of apoptotic cell death.

12.3 Pharmacokinetics The pharmacokinetics of gemcitabine were examined in 353 patients with various solid tumors. Pharmacokinetic parameters were derived using data from patients treated for varying durations of therapy given weekly with periodic rest weeks and using both short influsions (<70 minutes) and long influsions (70 to 285 minutes). The total gemcitabine dose varied from 500 mg/m² to 3,600 mg/m².

Distribution The volume of distribution was increased with infusion length. Volume of distribution of gemcitabine was 50 L/m² following infus <70 minutes. For long infusions, the volume of distribution rose to 370 I /m

Gerncitabine pharmacokinetics are linear and are described by a 2-compartment model. Population pharmacokinetic analyses of combined single and multiple dose studies showed that the volume of distribution of gerncitabine was significantly influenced by duration of infusion and sex. Gerncitabine plasma protein binding is negligible.

Elimination

The active metabolite, gemcitabine triphosphate, can be extracted from peripheral blood mononuclear cells. The half-life of the terminal phase for gemcitabine triphosphate from mononuclear cells ranges from 1.7 to 19.4 hours.

6.2 Postmarketing Experience

voluntarily from a population of uncertain size, it is not always possible to reliably estimate their frequency or establish a causal

Excretion Gemcitabine disposition was studied in 5 patients who received a single 1,000 mg/m² of radiolabeled drug as a 30-minute infusion. Within one week, 92% to 98% of the dose was recovered, almost entirely in the urine. Gemcitabine (<10%) and the inactive uracil metabolite, 2⁻¹-deoxy⁻², 2^{-dil}diuroruridine (dFdU) accounted for 99% of the excreted dose. The metabolite dFdU is also found in plasma.

Specific Populations Geriatric Patients

Geriatric Patients Clearance of gemcitabine was affected by age. The lower clearance in geriatric patients results in higher concentrations of gemcitabine for any given dose. Differences in either clearance or volume of distribu-tion based on patient characteristics or the duration of infusion result in changes in half-life and plasma concentrations. Table 15 shows plasma clearance and half-life of gemcitabine following short infu-sions for typical patients by age and sex.

Table 15: Gemcitabine Clearance and Half-Life for the "Typical" Patient

	Age	Clearance Men (L/hr/m²)	Clearance Women (L/hr/m²)	Half-Life ^a Men (min)	Half-Life ^a Women (min)
	29	92.2	69.4	42	49
	45	75.7	57.0	48	57
	65	55.1	41.5	61	73
	79	40.7	30.7	79	94
a Half-life for patients receiving a <70 minute infusion.					

Gemcitabine half-life for short infusions ranged from 42 to 94 minutes and for long infusions varied from 245 to 638 minutes, depending on age and sex, reflecting a greatly increased volume of distribution with longer infusions longer infusions.

Male and Female Patients

Females have lower clearance and longer half-lives than male patients as described in Table 15.

Patients with Renal Impairment No clinical studies have been conducted with gemcitabine in patients with decreased renal function.

Patients with Hepatic Impairment No clinical studies have been conducted with gemcitabine in patients with decreased hepatic function.

The decleased inspare induction. Drug Interaction Studies When gemcitabine (1,250 mg/m² on Days 1 and 8) and cisplatin (75 mg/m² on Day 1) were administered in patients with NSCLC, the clearance of gemcitabine on Day 1 was 128 L/hr/m² and on Day 8 was 107 L/hr/m². Data from patients with NSCLC demonstrate that gemcitabine and carboplatin given in combination does not after the pharmacokinetics of gemcitabine or carboplatin compared to admin-istration of either single agent; however, due to wide confidence inter-vals and small sample size, interpatient variability may be observed. Data from patchatic bareat agreen patients above that completions Data from metastatic breast cancer patients shows that gencitabine has little or no effect on the pharmacokinetics (clearance and half-life) of paclitaxel and paclitaxel has little or no effect on the pharmacoki-netics of gencitabine.

13 NONCLINICAL TOXICOLOGY

13.1 Carcinogenesis, Mutagenesis, Impairment of Fertility Long-term animal studies to evaluate the carcinogenic potential of gemcitabine have not been conducted. Gemcitabine was mutagenic in an in vitro mouse lymphoma (L5178Y) assay and was clastogenic in an in vitro mouse pirromula to creat Compatibility in interpartners. In an in vitro mouse lymphoma (L5178Y) assay and was clastogenic in an in vitro mouse micronucleus assay. Gemcitabine intraperitoneal doses of 0.5 mg/kg/day (about 1/700 the 1,000 mg/m² clinical dose based on body surface area (BSA)] in male mice resulted in moderate to severe hypospermatogenesis, decreased fertility, and decreased implantations. In female mice, fertility was not affected but maternal toxicities were observed at 1.5 mg/kg/day administered intrave-nously (about 1/200 the 1,000 mg/m² clinical dose based on BSA) and fetotoxicity or embryolethality was observed at 0.25 mg/kg/day administered intravenously (about 1/1,300 the 1,000 mg/m² clinical dose based on BSA).

14 CLINICAL STUDIES

14. CLINICAL STODIES
 14.1 Ovarian Cancer
 The efficacy of gemcitabine was evaluated in a randomized trial (Study 1) conducted in women with advanced ovarian cancer that had relapsed at least 6 months after first-line platinum-based therapy. Patients were randomized to receive either gemcitabine 1,000 mg/m² on Days 1 and 8 of each 21-day cycle with carboplatin AUC 4 on Day 1 after gemcitabine administration (n=178) or carboplatin AUC 5 on Day 1 of each 21-day cycle (n=178). The major efficacy outcome measure was progression-free survival (PFS).

A total of 356 patients were enrolled. Demographics and baseline characteristics are shown in Table 16.

Efficacy results are presented in Table 17 and Figure 1. The addi-tion of gemcitabine to carboplatin resulted in statistically significant improvements in PFS and overall response rate. Approximately 75% of patients in each arm received additional chemotherapy for disease progression, 13 of 120 patients in the carboplatin alone arm received gemcitabine for treatment of disease progression. There was no significant difference in overall survival between the treatment arms.

Table 16:	Baseline Demographics and
	Characteristics for Study 1

	Gemcitabine/ Carboplatin (N=178)	Carboplatin (N=178)
Median age, years	59	58
Range	36 to 78	21 to 81
Baseline ECOG performance status 0-1 ^a	94%	95%
Disease Status		
Evaluable	8%	3%
Bidimensionally measurable	92%	96%
Platinum-free interval ^b		
6 - 12 months	40%	40%
>12 months	59%	60%
First-line therapy		
Platinum-taxane combination	70%	71%
Platinum-non-taxane combination	29%	28%

Platinum monotherapy 1% 1% ^a 5 patients on Gemcitabine with carboplatin arm and 4 patients on carboplatin arm had no baseline Eastern Cooperative Oncology Group (ECOG) performance status. 2 patients on Gemcitabine with carboplatin arm and 1 patient on carboplatin arm had

Table 17: Efficacy Results in Study 1	

Efficacy Parameter	Gemcitabine/ Carboplatin (N=178)	Carboplatin (N=178)	
Progression-Free Survival			
Median (95% Cl ^a) in months	8.6 (8.0, 9.7)	5.8 (5.2, 7.1)	
Hazard Ratio (95% CI)	0.72 (0.5	0.72 (0.57, 0.90)	
p-value ^b	p=0.	.0038	
Overall Survival			
Median (95% CI) in months	18.0 (16.2, 20.3)	17.3 (15.2, 19.3)	
Hazard Ratio (95% CI)	0.98 (0.	78, 1.24)	
p-value ^b	p=0.	.8977	
Overall Response Rate by Investigator Review	47.2%	30.9%	
p-value ^c	p=0.0016		
CRd	14.6%	6.2%	
PR with PRNM ^e	32.6%	24.7%	
Overall Response Rate ^f by Independent Review	46.3%	35.6%	
p-value ^c	p=	p=0.11	
CRd	9.1%	4.0%	
PR with PRNM ^e	37.2%	31.7%	

^d CR=Complete response. ^e PR with PRNM=Partial response with partial response, non-measurable disease ^f Independently reviewed cohort - gemcitabine/carboplatin (n=121), carboplatin (n indenendent reviewers unable to measure disease detected by sonography or p exam

Figure 1: Kaplan-Meier Curves for Progression-Free Survival in Study 1 Median Progression Free Survival arboplatin Log rank 5.8 month p= 0.0038 e/Carboplatin (N=178)

14.2 Breast Cancer The efficacy of gemcitabine was evaluated in a multinational, random-ized, open-label trial (Study 2) conducted in women receiving initial

18 24 30

rogression Free Survival (Months)

treatment for metastatic breast cancer and who have received prior adjuvant/neoadjuvant anthracycline chemotherapy unless clinically contraindicated. Patients were randomized to receive either gemcitabine 1,250 mg/m² on Days 1 and 8 of each 21-day cycle with paclitaxel 175 mg/m² administered on Day 1 before gemcitabine administration (n=267) or paclitaxel 175 mg/m² on Day 1 of each 21-day cycle (n=262). The major efficacy outcome measure was time to dog unoted disease progression. o documented disease progress

A total of 529 patients were enrolled. Demographic and baseline characteristics were similar between treatment arms (Table 18). Efficacy results are presented in Table 19 and Figure 2. The addi-tion of gemcitabine to paclitaxel resulted in statistically significant improvement in time to documented disease progression and overall response rate compared to paclitaxel alone. There was no significant difference in overall survival.

Table 18: Baseline Demographics and

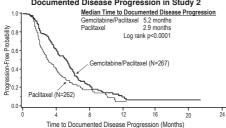
Clinical Charact	teristics for	Study

	Gemcitabine/ Paclitaxel (N=267)	Paclitaxel (N=262)
Median age (years)	53	52
Range	26 to 83	26 to 75
Metastatic disease	97%	97%
Baseline KPS ^a ≥90	70%	74%
Number of tumor sites 1 - 2	57%	59%
≥3	43%	41%
Visceral disease	73%	73%
Prior anthracycline	97%	96%
^a Karnofsky Performance Status.		•

Table 19: Efficacy Results in Study 2

Table 19: Efficacy Results in Study 2			
Efficacy Parameter	Gemcitabine/ Paclitaxel (N=267)	Paclitaxel (N=262)	
Time to Documented Disease Progression ^a			
Median (95% CI) in months	5.2 (4.2, 5.6)	2.9 (2.6, 3.7)	
Hazard Ratio (95% CI)	0.650 (0.524, 0.805)		
p-value	p<0.	0001	
Overall Survival ^b			
Median (95% CI) in months	18.6 (16.5, 20.7)	15.8 (14.1, 17.3)	
Hazard Ratio (95% CI)	0.86 (0.71, 1.04)		
p-value	Not Significant		
Overall Response Rate	40.8%	22.1%	
(95% CI)	(34.9, 46.7)	(17.1, 27.2)	
p-value	p<0.	0001	
¹ These represent reconciliation of investigator and Independent Review Committee assessments according to a predefined algorithm. Based on the ITT population.			

Figure 2: Kaplan-Meier Curves for Time to Documented Disease Progression in Study 2



14.3 Non-Small Cell Lung Cancer The efficacy of gemcitabine was evaluated in two randomized, multi-center trials.

Study 3: 28-Day Schedule A multinational, randomized trial (Study 3) compared gemcitabine with cisplatin to cisplatin alone in the treatment of patients with inoperable Stage IIIA, IIIB, or IV NSCLC who had not received prior chemotherapy. Patients were randomized to receive either gemcitabine 1,000 mg/m² on Day 1, after gemcitabine administration (N=260) or cisplatin 100 mg/m² on Day 1 after gemcitabine administration (N=260) or cisplatin 100 mg/m² on Day 1 of each 28-day cycle (N=262). The major efficacy outcome measure was overall survival. A total of 522 patients were enrolled. Demographics and baseline characteristics (Table 20) were similar between arms with the excep-tion of histologic subtype of NSCLC, with 48% of patients on the cisplatin arm and 37% of patients on the gemcitabine with cisplatin arm having adenocarcinoma.

Efficacy results are presented in Table 21 and Figure 3.

Study 4: 21-Day Schedule A randomized (1:1), multicenter trial (Study 4) was conducted in patients with Stage IIIB or IV NSCLC. Patients were randomized to receive either genetiabine 1,250 mg/m² on Days 1 and 8 of each 21-day cycle with cisplatin 100 mg/m² on Day 1 after genetiabine administration or etoposide 100 mg/m² intravenously on Days 1, 2, and 3 with cisplatin 100 mg/m² on Day 1 of each 21-day cycle. The major efficacy outcome measure was response rate.

A total of 135 patients were enrolled. Demographics and baseline characteristics are summarized in Table 20.

characteristics are summarized in Table 20. Efficacy results are presented in Table 21. There was no significant difference in survival between the two treatment arms. The median survival was 8.7 months for the gemcitabine with cisplatin arm versus 7 months for the etoposide with cisplatin arm. Median time to disease progression for the gemcitabine with cisplatin arm was 5 months compared to 4.1 months on the etoposide with cisplatin arm (Log rank p=0.015, two-sided). The objective response rate for the gemcitabine with cisplatin arm (Fisher's Exact p=0.01, two-sided).

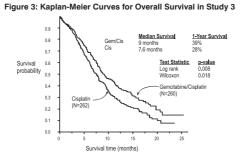
Table 20: Baseline Demographics and Clinical Characteristics for Studies 3 and 4

platin (260) (0% (52 (Cisplatin (N=262) 71% 63 35 to 79	Gemcitabine/ Cisplatin (N=69) 93% 58	Etoposide/ Cisplatin (N=66) 92% 60
52	63	58	60
0.88	35 to 79	00 4- 70	
	00.070	33 to 76	35 to 75
'%	7%	N/A ^a	N/A ^a
6%	23%	48%	52%
7%	70%	52%	49%
1%	44%	45%	52%
	55%	55%	49%
	7%		

Table 21: Efficacy Results for Studies 3 and 4

Trial	28-day So (Study		21-day S (Stud	
Efficacy Parameter	Gemcitabine/ Cisplatin (N=260)	Cisplatin (N=262)	Gemcitabine/ Cisplatin (N=69)	Etoposide/ Cisplatin (N=66)
Survival				
Median (95% Cl ^a) in months	9.0 (8.2, 11.0)	7.6 (6.6, 8.8)	8.7 (7.8, 10.1)	7.0 (6.0, 9.7)
p-value ^b	p=0.0	008	p=0).18
Time to Disease Prog	ression			
Median (95% Cl ^a) in months	5.2 (4.2, 5.7)	3.7 (3.0, 4.3)	5.0 (4.2, 6.4)	4.1 (2.4, 4.5)
p-value ^b	p=0.0	009	p=0	.015
Tumor Response	26%	10%	33%	14%
p-value ^b	p<0.0	001	p=0).01

^a CI=confidence intervals.
^b p-value two-sided Fisher's Exact test for difference in binomial proportions; log rank test for time-to-event analyses.



14.4 Pancreatic Cancer The efficacy of gemcitabine was evaluated in two trials (Studies 5 and 6), a randomized, single-blind, two-arm, active-controlled trial (Study 5) conducted in patients with locally advanced or metastatic pancreatic cancer who had received no prior chemotherapy and in a single-arm, open-label, multicenter trial (Study 6) conducted in patients with locally advanced or metastatic pancreatic cancer previ-ously treated with fluorouracil or a fluorouracil-containing regimen. In Study 5, patients were randomized to receive either gemcitabine 1,000 mg/m² intravenously over 30 minutes once weekly for 7 weeks followed by a one-week rest, then once weekly for 3 consecutive weeks every 28-days in subsequent cycles (n=63) or fluorouracil 600 mg/m² intravenously over 30 minutes once weekly (n=63). In Study 6, all patients received gemcitabine 1,000 mg/m² intrave-nously over 30 minutes once weeks followed by a one-week rest, then once weekly for 7 weeks followed by a one-week rest, then once weekly for 7 weeks followed by a one-week rest, then once weekly for 3 consecutive weeks every 28-days in subsequent cycles.

The major efficacy outcome measure in both trials was "clinical benefit response". A patient was considered to have had a clinical benefit response if either of the following occurred:

 The patient achieved a ≥50% reduction in pain intensity (Memorial Pain Assessment Card) or analgesic consumption, or a 20-point or greater improvement in performance status (Karnofsky Perfor-mance Status) for a period of at least 4 consecutive weeks, without showing any sustained worsening in any of the other parameters. Sustained worsening was defined as 4 consecutive weeks with either any increase in pain intensity or analgesic consumption or a 20-point decrease in performance status occur-ring during the first 12 weeks of therapy. OR

The patient was stable on all of the aforementioned parameters and showed a marked, sustained weight gain (≥7% increase maintained for ≥4 weeks) not due to fluid accumulation.

Study 5 enrolled 126 patients. Demographics and baseline char-acteristics were similar between the arms (Table 22). The efficacy results are shown in Table 23 and Figure 4. Patients treated with gemcitabine had statistically significant increases in clinical benefit response, survival, and time to disease progression compared to those randomized to receive fluorouraci. No confirmed objective tumor responses were observed in either treatment arm.

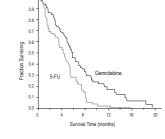
Table 22: Baseline Demographics and Clinical Characteristics for Study 5

	Gemcitabine (N=63)	Fluorouracil (N=63)
Male	54%	54%
Median age, years	62	61
Range	37 to 79	36 to 77
Stage IV disease	71%	76%
Baseline KPS ^a ≤70	70%	68%

Table 23: Efficacy Results in Study 5

Gemcitabine (N=63)	Fluorouracil (N=63)
22.2%	4.8%
p=0.004	
5.7 (4.7, 6.9)	4.2 (3.1, 5.1)
p=0.0009	
2.1 (1.9, 3.4)	0.9 (0.9, 1.1)
p=0.0013	
	(N=63) 22.2% p=0. 5.7 (4.7, 6.9) p=0.0 2.1 (1.9, 3.4)

Figure 4: Kaplan-Meier Curves for Overall Survival in Study 5



16 HOW SUPPLIED/STORAGE AND HANDLING ine for Injection, USP is a sterile white to off-white lyophi-

	owder available in single-dose vials individually packaged in in containing 200 mg, 1 g or 2 g gemcitabine:	
Product Code	Unit of Sale	Strength
FK101210	NDC 63323-102-13 Individually packaged	200 mg per vial
FK102550	NDC 63323-125-53 Individually packaged	1 gram per vial
FK102600	NDC 63323-126-03	2 grams per vial

17 PATIENT COUNSELING INFORMATION

Advise patients of the risks of pulmonary toxicity, including respiratory failure and death. Instruct patients to immediately contact their health-care provider for development of shortness of breath, wheezing, or cough [see Warnings and Precautions (5.3)].

Hemolytic-Uremic Syndrome and Renal Failure Advise patients of the risks of hemolytic-uremic syndrome and associated renal failure. Instruct patients to immediately contact their healthcare provider for changes in the color or volume of urine output or for increased bruising or bleeding [see Warnings and Precautions (5.4)].

Hepatic Toxicity Advise patients of the risks of hepatic toxicity including liver failure and death. Instruct patients to immediately contact their healthcare provider for signs of jaundice or for pain/tenderness in the right upper abdominal quadrant [see Warnings and Precautions (5.5)].

Embryo-Fetal Toxicity Advise females and males of reproductive potential that gemcitabine can cause fetal harm. Advise females of reproductive potential to use effective contraception during treatment with gemcitabine and for 6 months after the final dose. Advise male patients with female part-ners of reproductive potential to use effective contraception during treatment with gemcitabine and for 3 months after the final dose (see Warnings and Precaution (5.6), Use in Specific Populations (8.1, 8.3)].

Lactation Advise women not to breastfeed during treatment with gemcitabine and for at least one week after the last dose [see Use in Specific Populations (8.2)].

Infertility Advise males of reproductive potential of the potential for reduced fertility with gemcitabine [see Use in Specific Populations (8.3), Nonclinical Toxicology (13.1)].

**	FRESENIUS KABI
	KABI

451258E /Revised: September 2019

15 REFERENCES

OSHA Hazardous Drugs." OSHA. http://www.osha.gov/SLTC/hazardousdrugs/index.html

Product Code	Unit of Sale	Strength
FK101210	NDC 63323-102-13 Individually packaged	200 mg per vial
FK102550	NDC 63323-125-53 Individually packaged	1 gram per vial
EK102600	NDC 62202 106 02	2 grama parvial

Individually packaged Gemcitabine for Injection, USP is a cytotoxic drug. Follow applicable special handling and disposal procedures.¹

Store at controlled room temperature 20°C to 25°C (68°F to 77°F); excursions permitted between 15°C and 30°C (59°F and 86°F) [see USP Controlled Room Temperature]. The container closure is not made with natural rubber latex

Myelosuppression Advise patients of the risks of myelosuppression. Instruct patients to immediately contact their healthcare provider should any signs or symptoms of infection, including fever, or if bleeding or signs of anemia, occur [see Warnings and Precautions (5.2)]. Pulmonary Toxicity

Lake Zurich, IL 60047 For Product Inquiry: 1-800-551-7176 or www.fresenius-kabi.com/us